

# **MASTER IN NUMERICAL METHODS**

COMUNICAION SKILLS II

## **FINITE ELEMENT ANALYSIS OF T JOINTS OF TUBULAR STRUCTURES WITH RHS PROFILES**

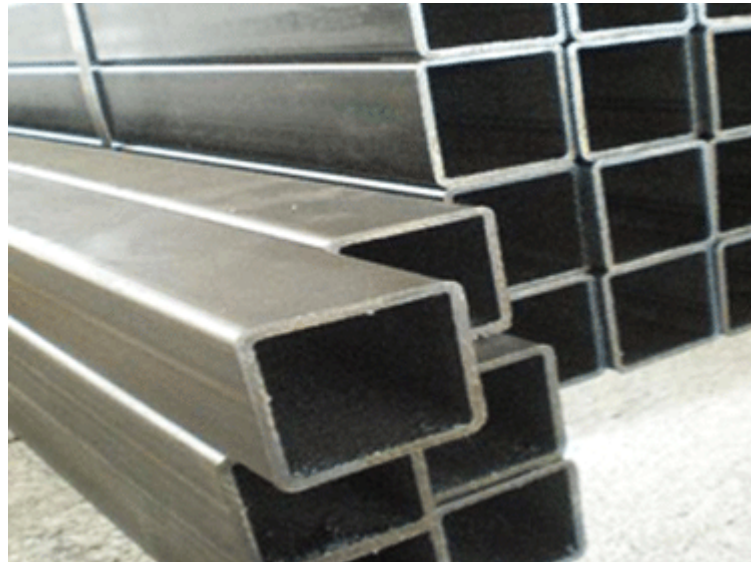
Student:

D. Pablo Pajarón Santos

18, November 2015

# Motivation.

- Tubular SHS profiles are commonly used nowadays.
- Design joint formulation are set by European standards
- Standards are based in thickness more than 2,5 mm.
- **Why don't use less sheet thickness?**



# Generalities.

## Generalities



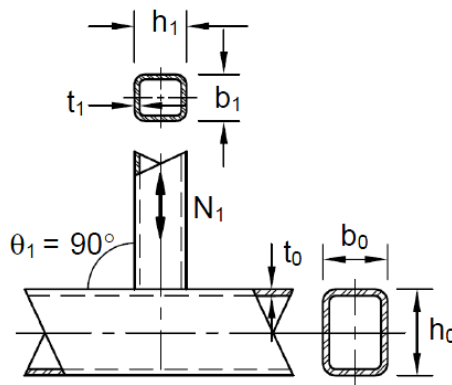
Hotel Burj Al Arab, Dubai



Munich Airport



London Eye



### Ratios

$$\beta = \frac{b_1}{b_0}$$

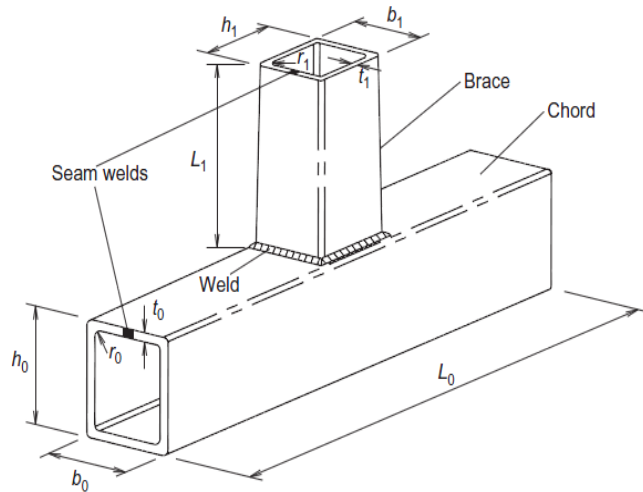
$$2\gamma = \frac{b_0}{t_0}$$

$$\eta = \frac{h_1}{b_0}$$

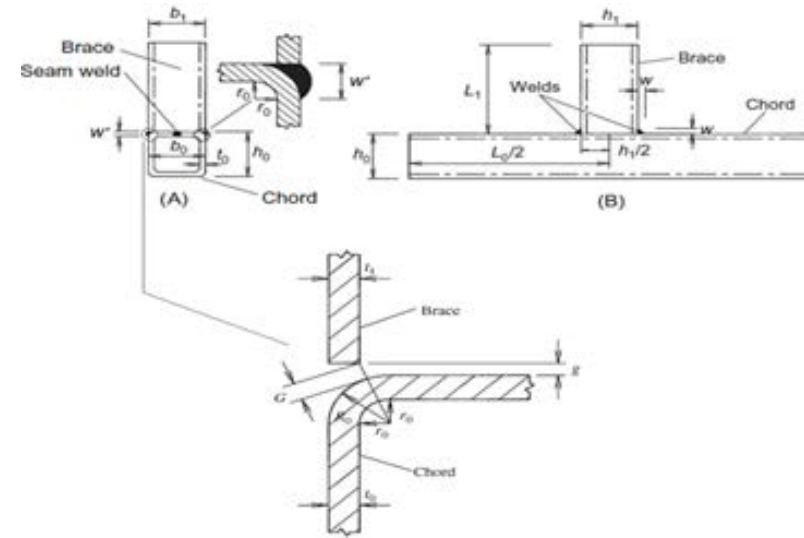
$$\tau = \frac{t_1}{b_0}$$

# Geometry and experimental test.

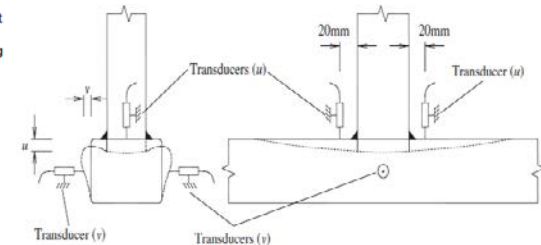
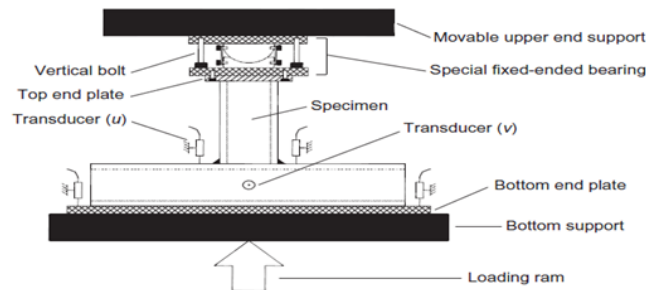
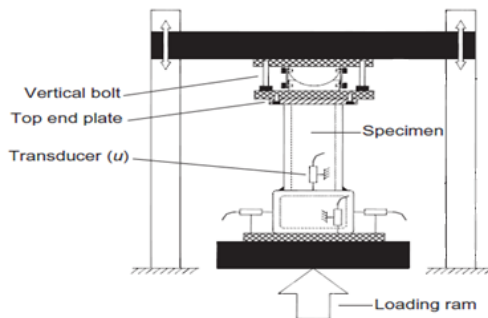
Case 1:  $\beta < 1,0$



Case 2:  $\beta = 1,0$



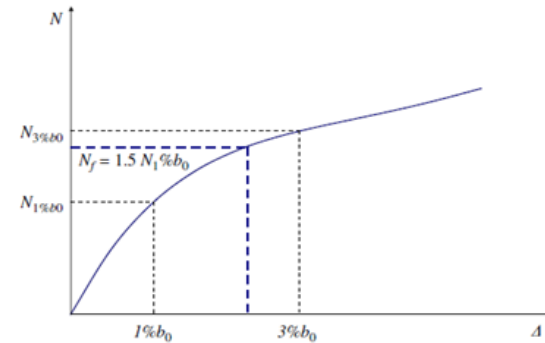
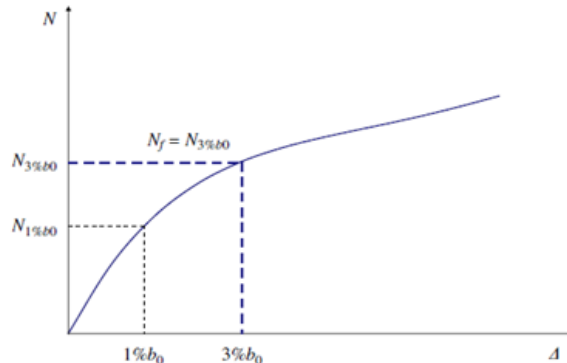
Testing Bench



# Deformation Limit Criteria.

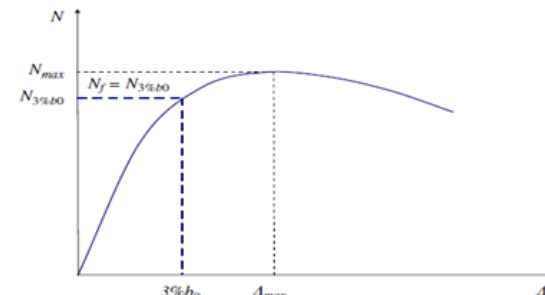
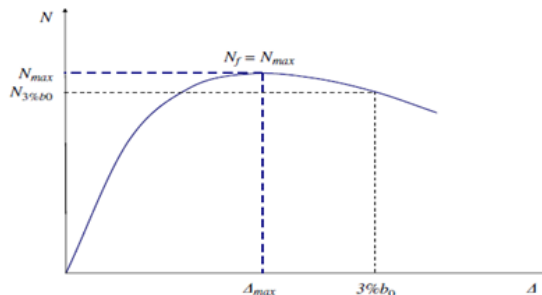
## Case 1: $\beta \leq 0,85$

- If  $N_{3\%b_0}$  (corresponding to a strain equal  $3\%b_0$ ) is less than  $1,5N_{1\%b_0}$  (corresponding to a strain equal  $1\%b_0$ ), then failure force is  $N_f = N_{3\%b_0}$ .
- If  $N_{3\%b_0}$  is upper than  $1,5 N_{1\%b_0}$ , then failure force is  $N_f = 1,5N_{1\%b_0}$ .



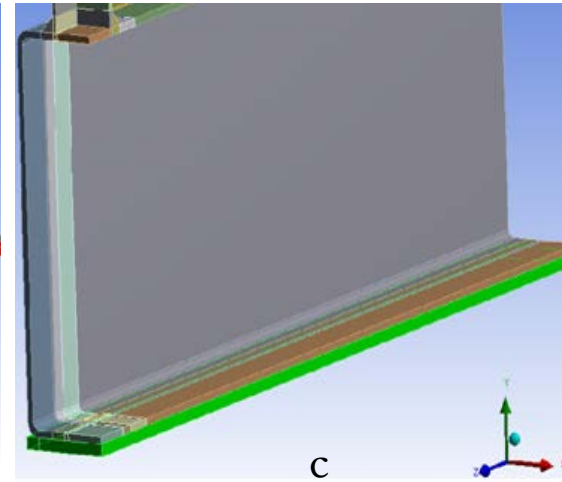
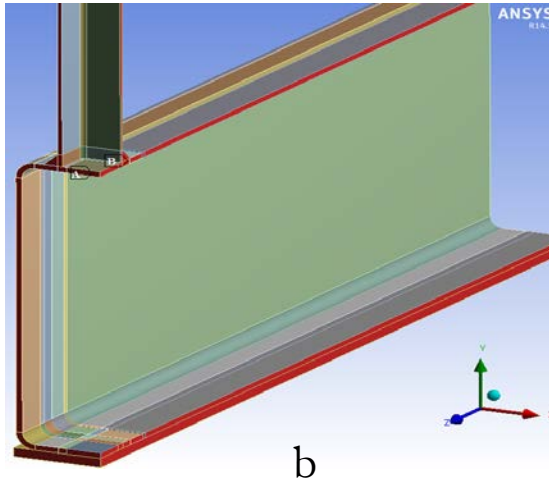
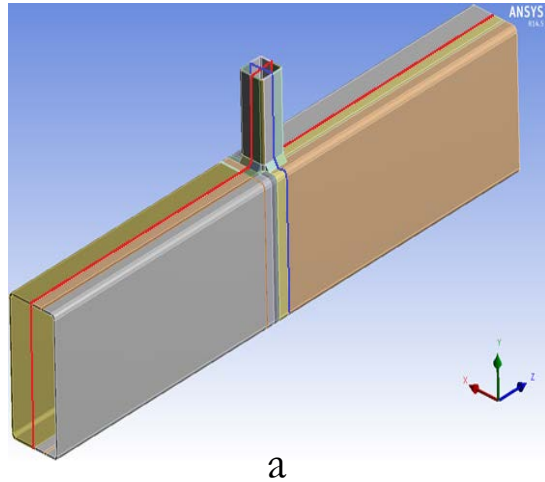
## Case 2: $0,85 < \beta \leq 1,0$

- Failure force is equal to the maximum experimental test force ( $N_f = N_{max}$ ), if the strain associated to this force is less than  $3\%b_0$ .
- If the maximum experimental test force is upper than the force associated a strain equal to  $3\%b_0$ , then the failure force is  $N_f = N_{3\%b_0}$ .

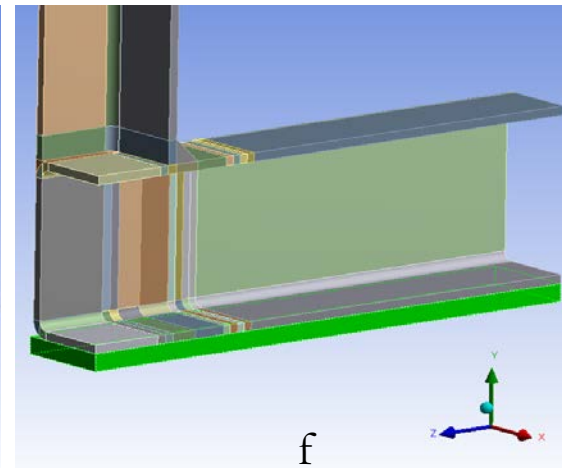
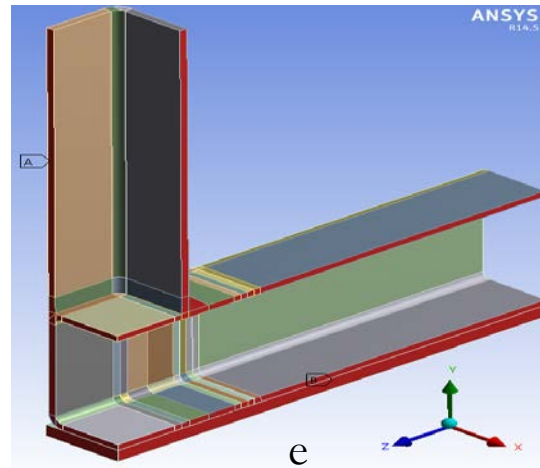
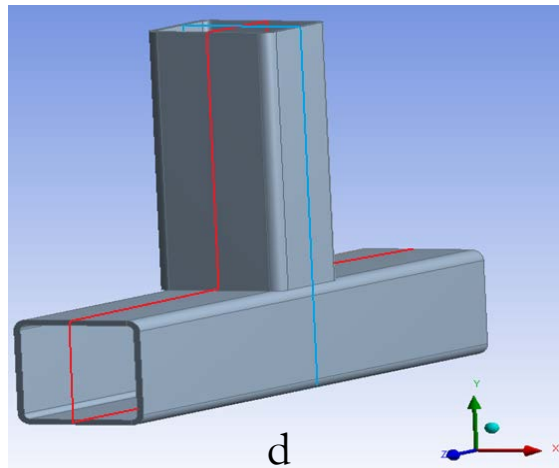


# Models and simetry.

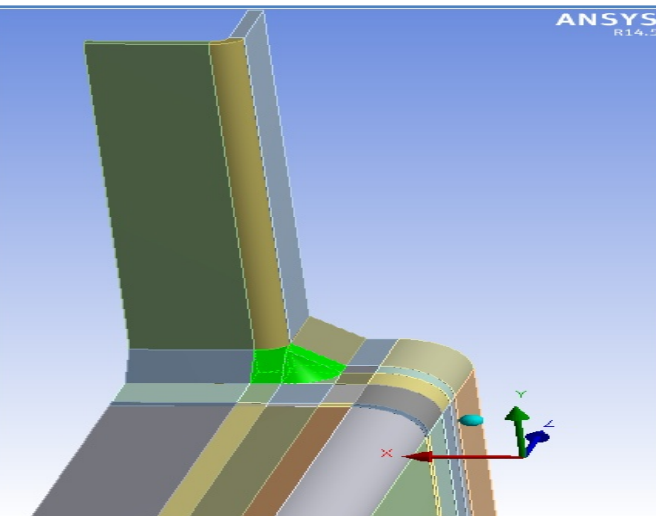
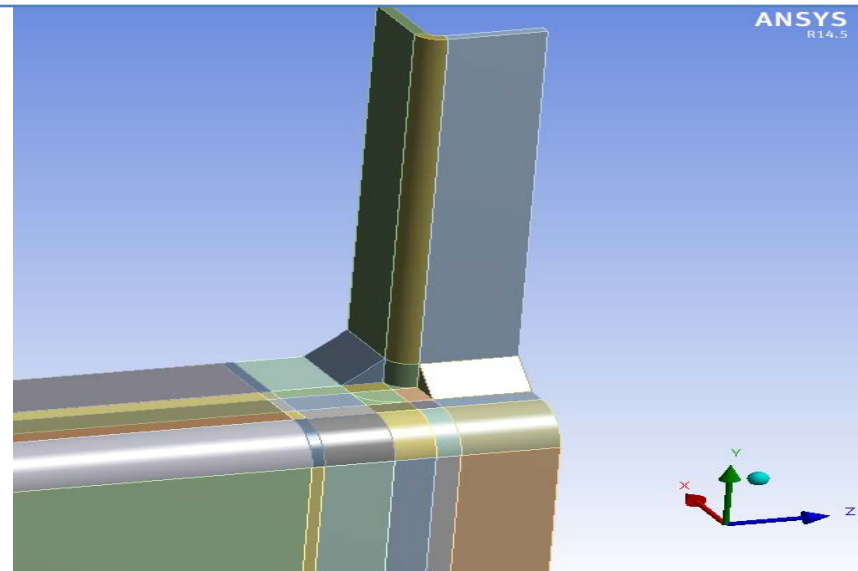
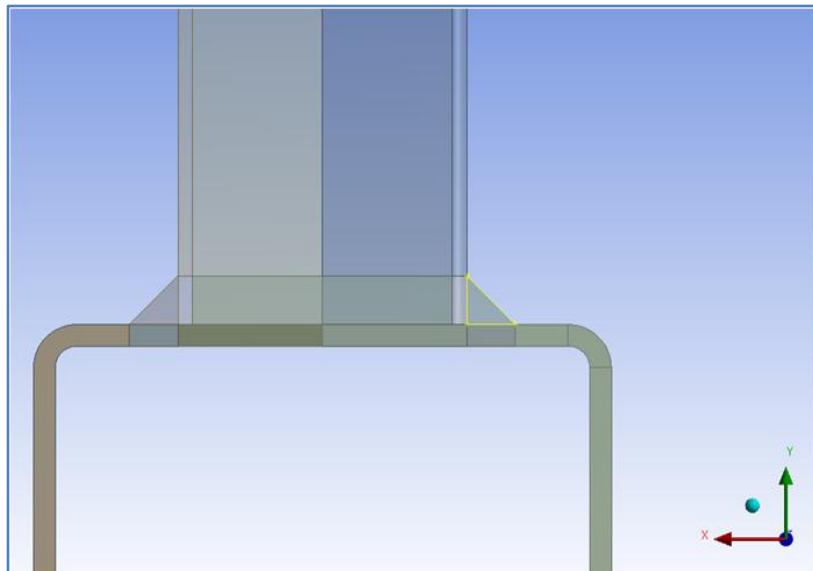
## Model 1



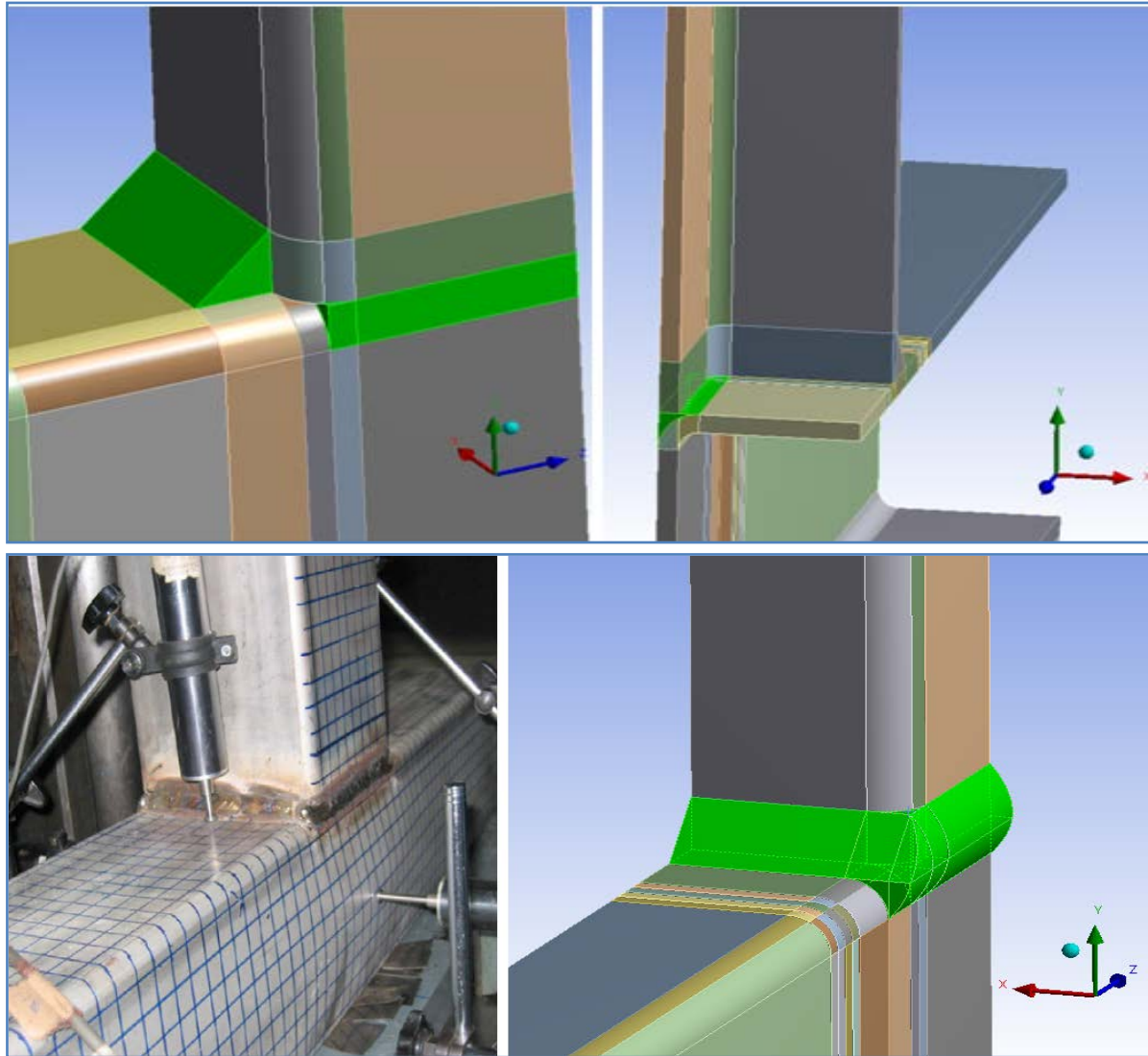
## Modelo 2



# Welds Modelling (Model 1).

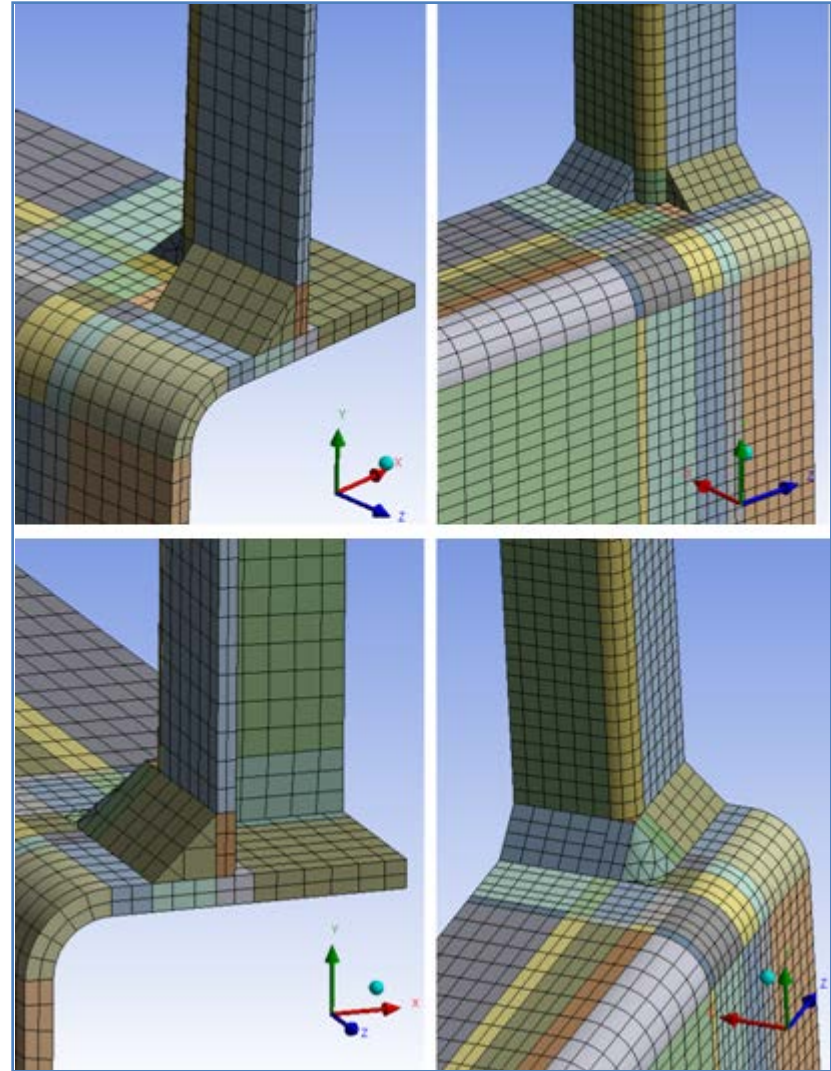
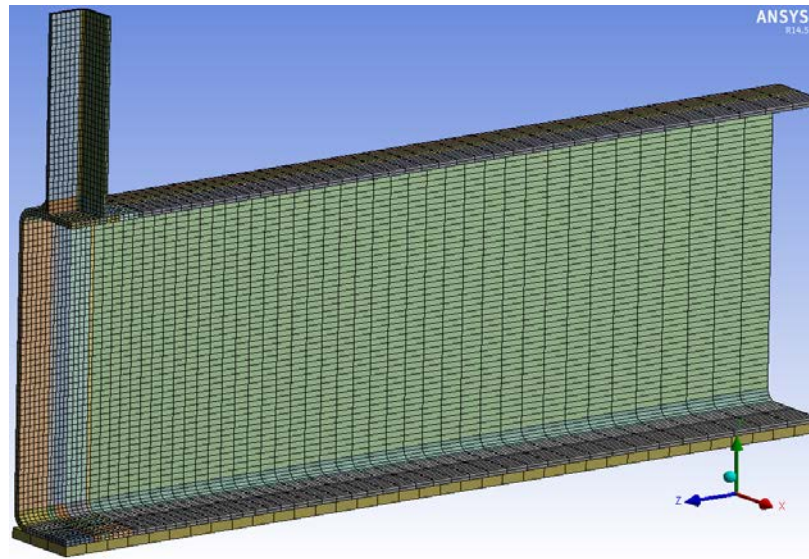


# Welds Modelling (Model 2).

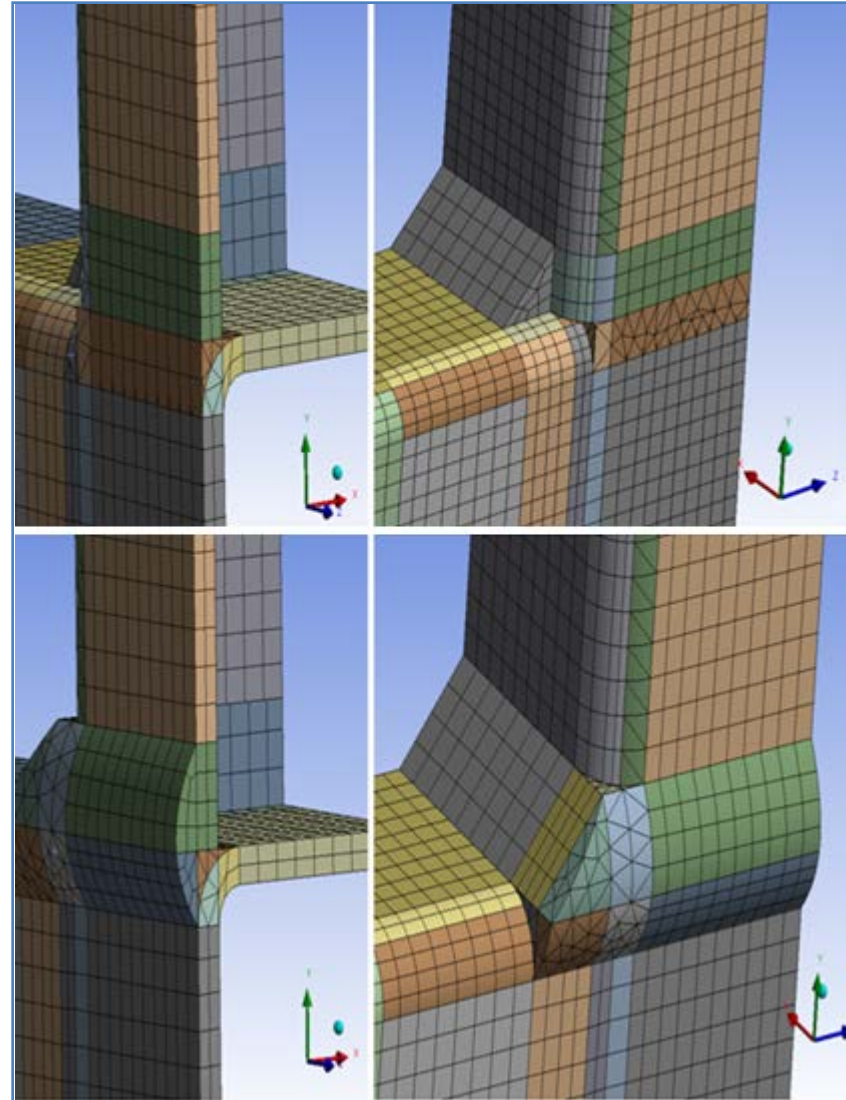
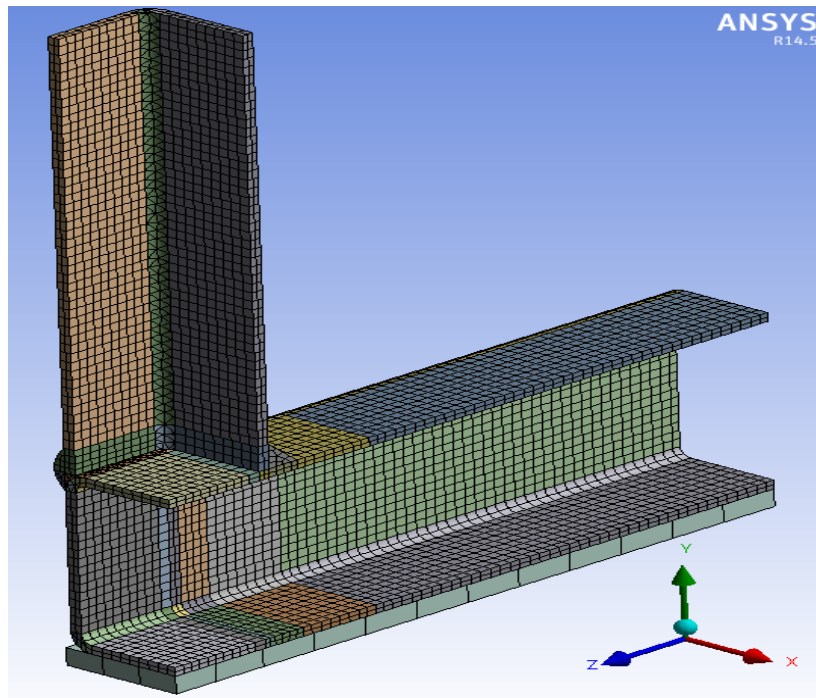




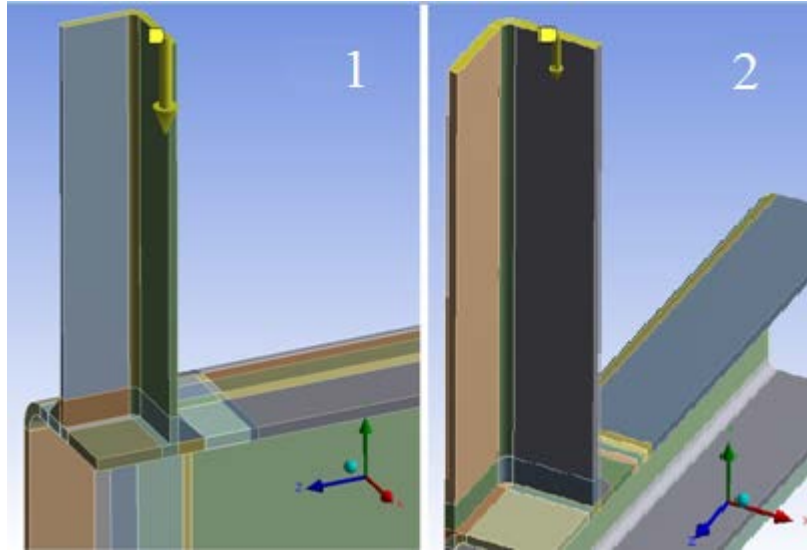
# Mesh of Model 1.



# Mesh of Model 2.

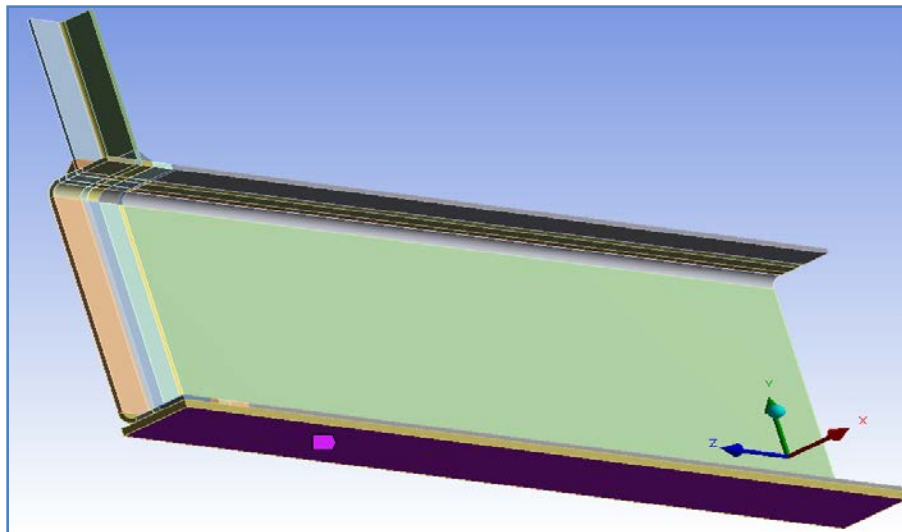


# Modelling of loads and boundary conditions.



## Loads

- Load by increments of displacement.
- 1 = 35 mm.
- 2 = 8 mm.



## Boundary conditions

- Only the vertical displacement of the upper section of the brace is allowed.
- Displacement prevented in all axes of the base plate.

# Modelling of the material.

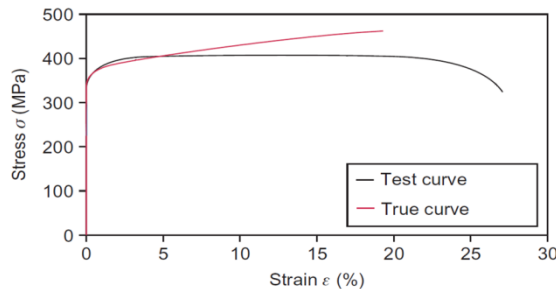
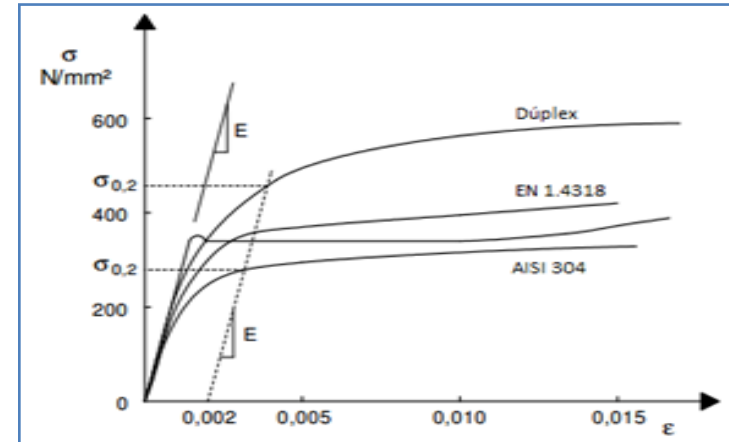
## Material Properties

Section ( $h \times b \times t$ )	Type	$E$ (GPa)	$\sigma_p$ (MPa)	$\sigma_{0.1}$ (MPa)	$\sigma_{0.2}$ (MPa)	$\sigma_{0.5}$ (MPa)	$\sigma_{1.0}$ (MPa)	$\sigma_r$ (MPa)	$\varepsilon_f$ (%)
40 x 40 x 2	Duplex	216	164	633	707	748	780	827	29
160 x 80 x 3	Duplex	208	167	481	536	570	595	766	40



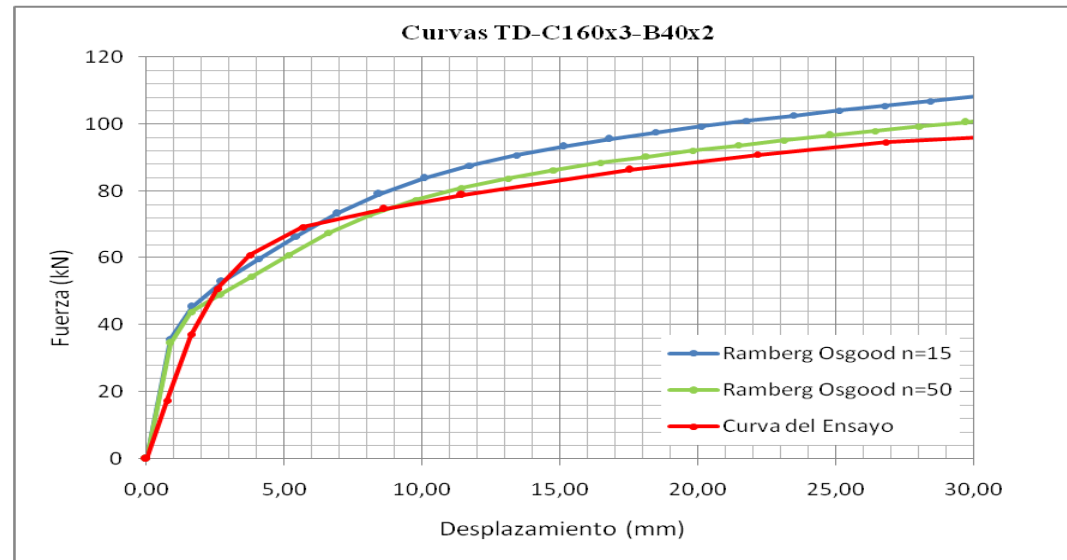
## Ramberg y Osgood Model (1943)

$$\varepsilon = \frac{\sigma}{E_0} + K \left( \frac{\sigma}{E_0} \right)^n$$

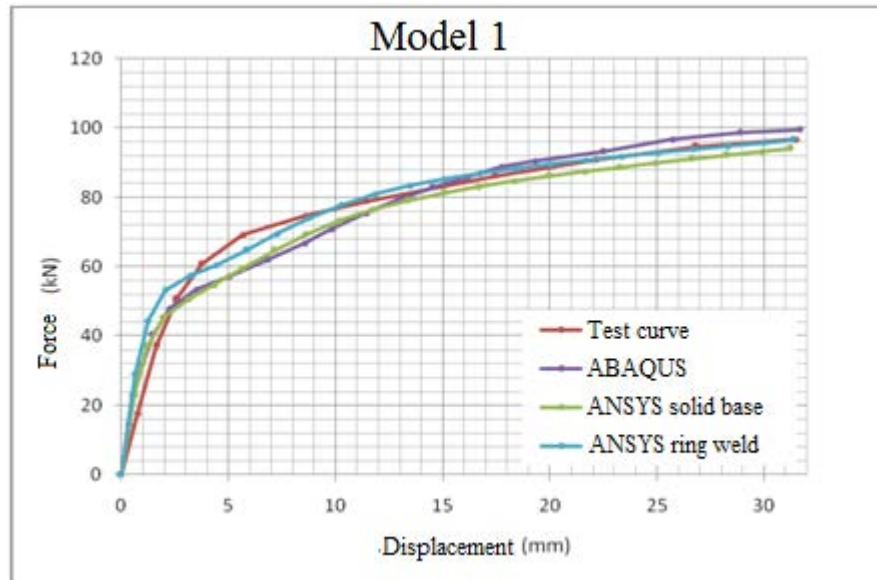


$$\sigma_{true} = \sigma (1 + \varepsilon)$$

$$\varepsilon_{ln}^{pl} = \ln(1 + \varepsilon) - \sigma_{true}/E_0$$

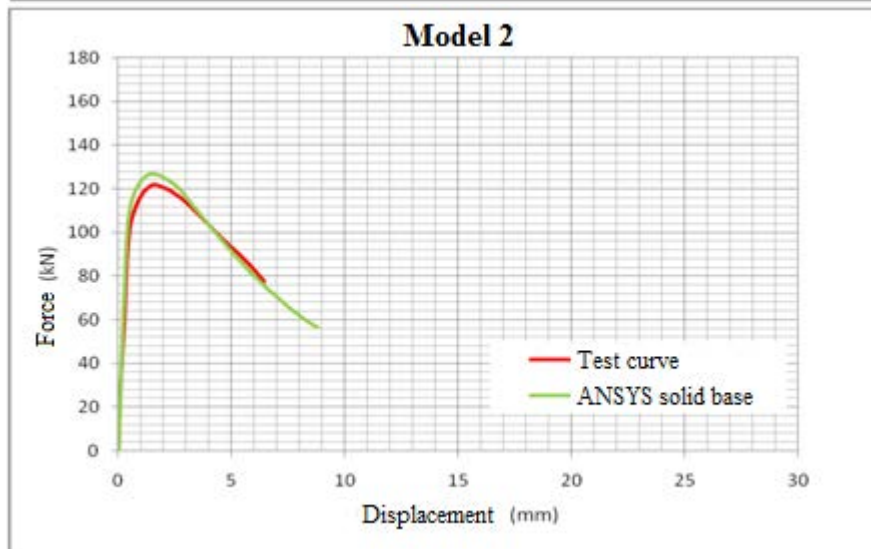


# Model Validation.



## Model 1

- Addition of solid plate improves the Model response.
- Addition of ring weld rises the hardening at the final part of the curve

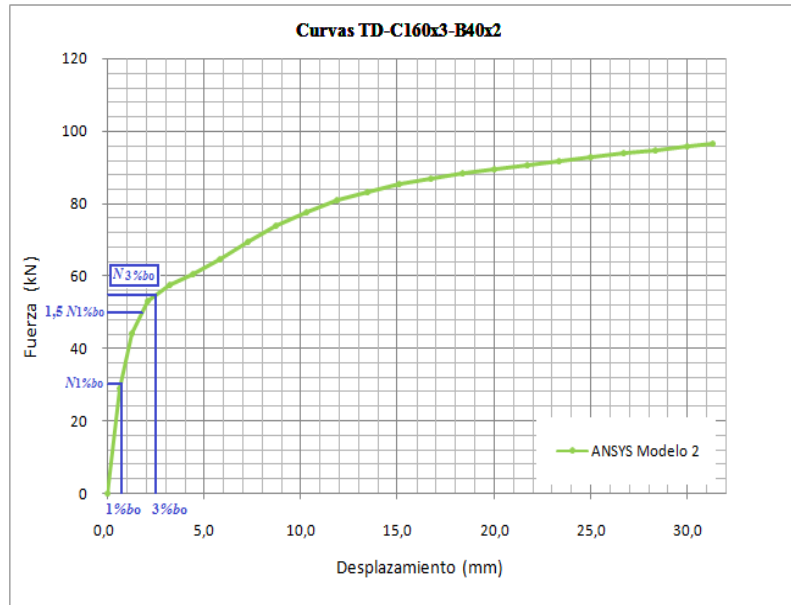


## Model 2

- Once the solid plate has been validated the simulation in Model 2 is easier.
- The inclusion of the weld and solid plate is considered too.

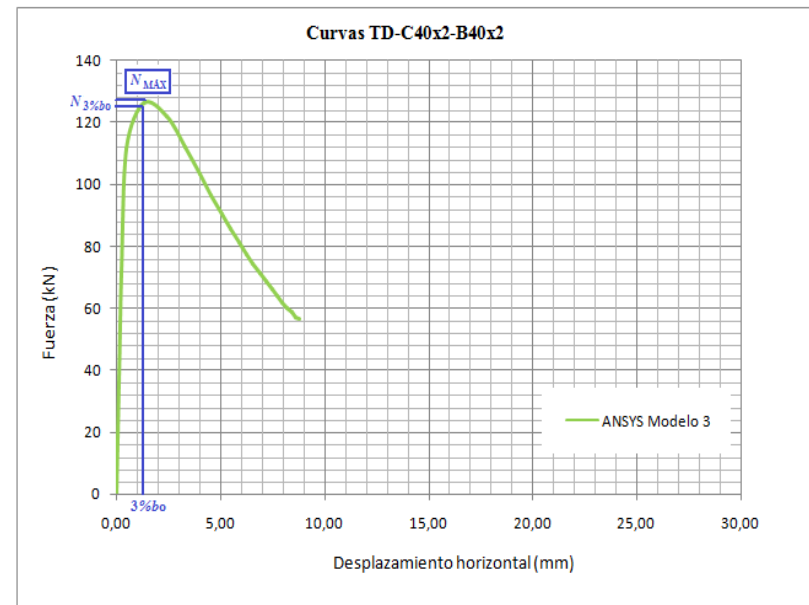
# Model Verification.

## Model 1



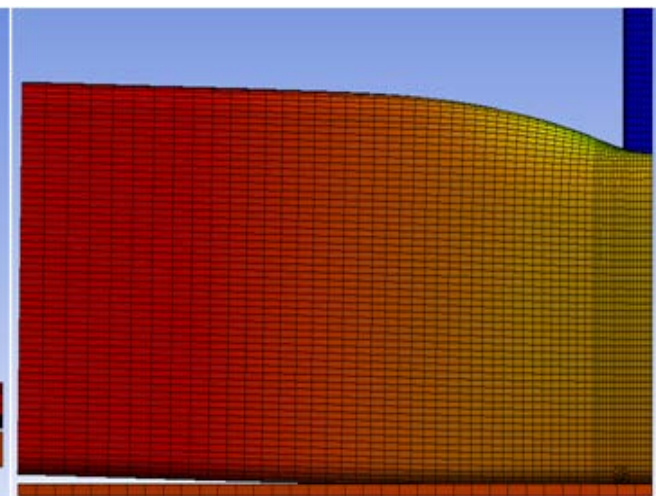
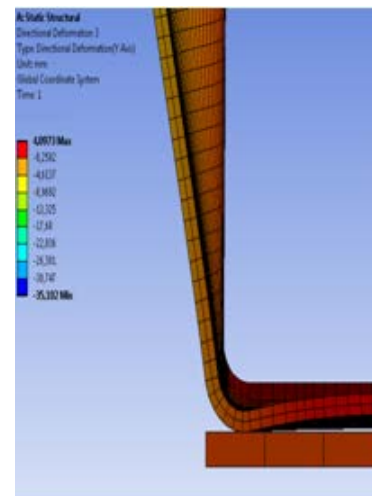
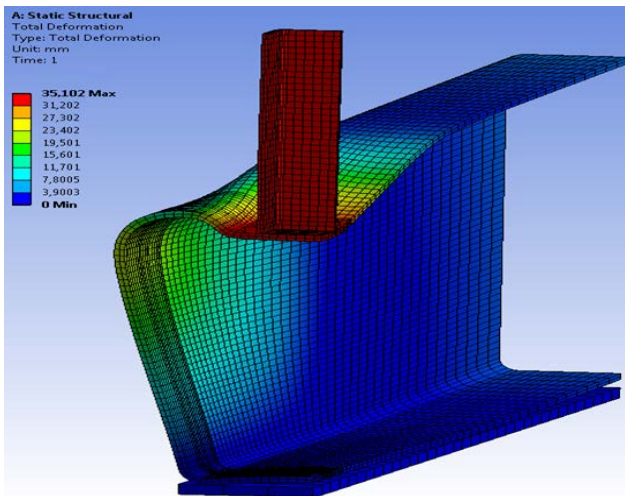
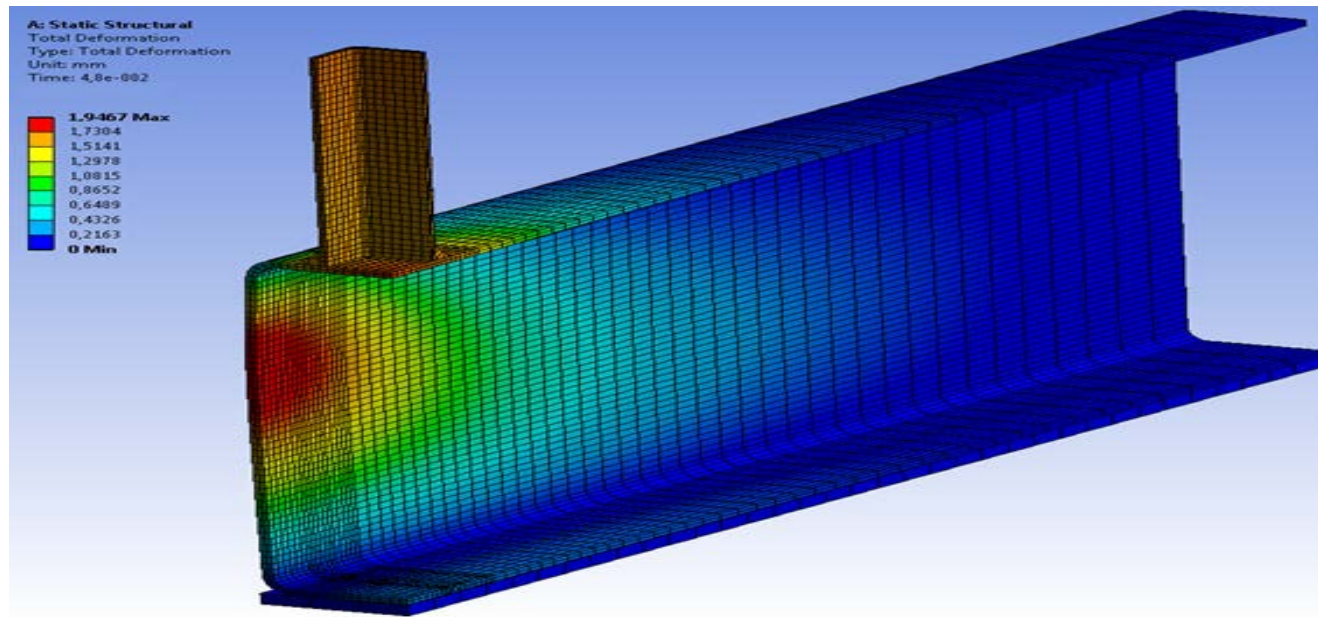
- Deformation Limit criteria:  $N_{f,ANSYS} = 46,5$  kN.
- Standard EC3 value : 39,5 kN.
- The standards are more conservative.
- $N_{f,ANSYS}$  correspond to a displacement of 1,7 mm.
- No plastic deformations appear on the chord face or chord side wall face.
- Deformation Limit Criteria obtains the failure force  $N_f$  before the critical fail.

## Model 2

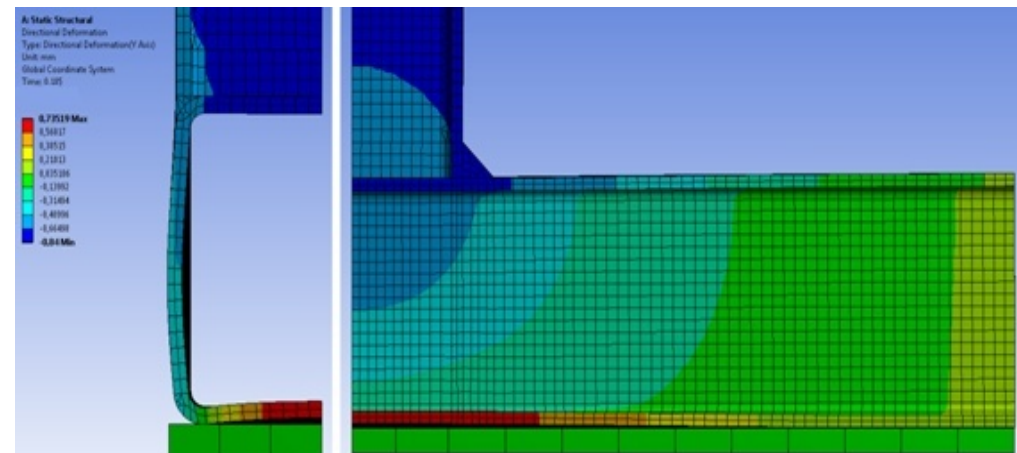
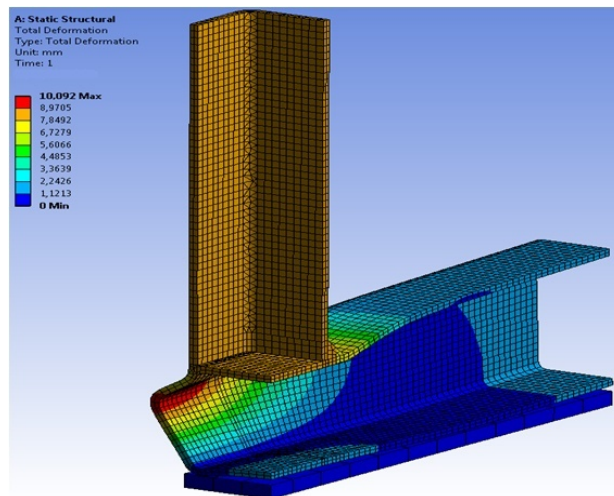
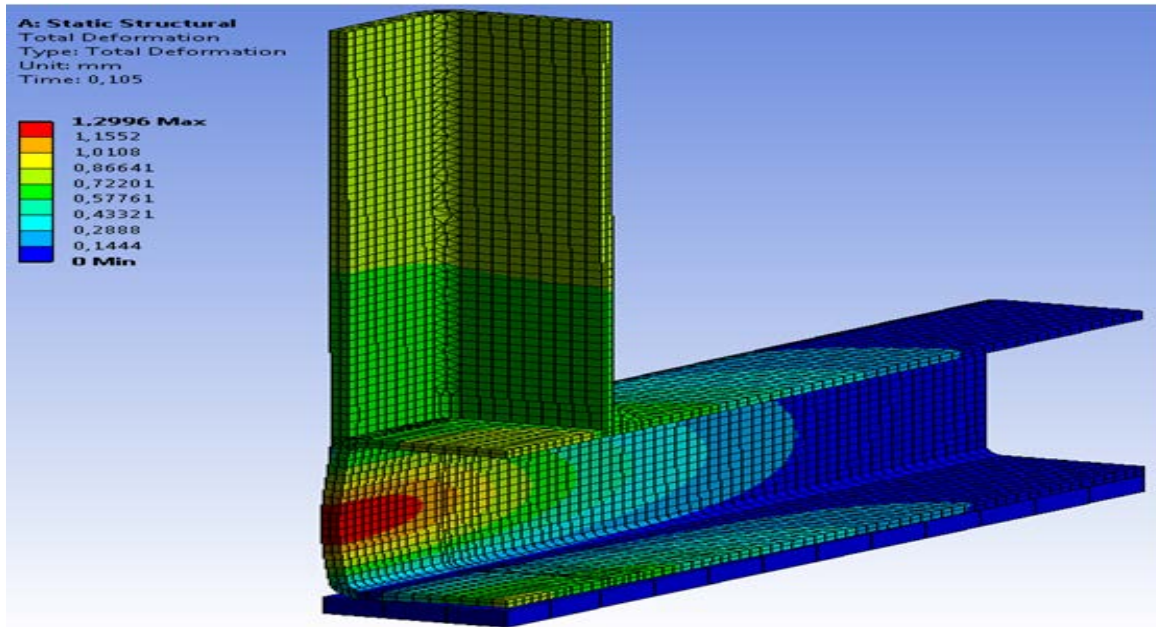


- Deformation Limit criteria:  $N_{f,ANSYS} = 122,5$  kN
- Standard EC3 value = 91,1 kN.
- The standards are more conservative.
- $N_{f,ANSYS}$  correspond to a displacement of 0,85 mm.
- No plastic deformations or chord dent.
- Deformation Limit Criteria obtains the failure force  $N_f$  before the critical fail.

# Model 1 Verification.



# Model 2 Verification.





# Conclusions.

- It shows that the finite element simulation is a useful tool for predicting the behavior of T-joints with tubular steel profiles.
- The ring weld proposal improves the model response of this, and the inclusion of rigid elements plate in the base of the T-joint, allows the lifting of the bottom chord plate, providing a realistic simulation.
- The failure modes presented in numerical models correspond to those that occurred in experimental trials and proposed by the standard (EC3 and CIDECT) based in  $\beta$  ratio.
- Deformation Limit Criteria gives an accurate force  $N_f$  before the failure occurs in T joint.
- European standards provide more conservative resistance values than the values obtained by finite elements model.
  - Can be used at joints with plate thicknesses of 2 mm, even if they were designed to thicknesses greater than 2.5 mm.
  - This would be significant cost savings in the development of small tubular structures with RHS profiles.